



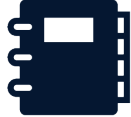



Pre-Task	<ul style="list-style-type: none"> • Consider the task and follow safe job procedures, industry best practices, and legislative requirements. • Complete a hazard assessment and follow the controls. • Obtain and complete the requirements on the permit. • Vessels and piping systems that have been in hydrocarbon service must be drained, vented, and purged prior to opening. • Ensure vessels and piping systems are identified, marked, and barricaded as per requirements. • Follow the appropriate blinding procedure as required.
During	<ul style="list-style-type: none"> • Ensure that the system is appropriately isolated. • Open drain and/or flare lines to remove unwanted gases. • Attach inert material source to vessel openings. • Ground system before opening vents. • Displace hazardous material with inert materials. • Continue to purge piping until levels are acceptable for the work that is being executed.
Post-task	<ul style="list-style-type: none"> • Remove spent inert materials and check for hazardous material leaks. • Continually monitor work area for changing conditions.

Task/Environment/Equipment	
Purging Vessels and Piping Systems	
Protective Measures	
SSHA	
Engineering	
Training	
SJP	
ERP	
PPE	

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