



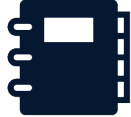



Pre-Task	<ul style="list-style-type: none"> <li>• Consider the task and follow safe job procedures, industry best practices, and legislative requirements.</li> <li>• Complete a hazard assessment and follow the controls.</li> <li>• Pressure test all new or repaired pipelines and vessels prior to commissioning.</li> <li>• Ensure vessels and piping systems are identified, marked, and barricaded as per requirements. Only testing personnel are allowed in test area. Ensure no other work activities are being carried out in the testing area.</li> </ul>
During	<ul style="list-style-type: none"> <li>• Ensure that the system is appropriately isolated.</li> <li>• Ensure all system valves are left fully open.</li> <li>• Immobilize all piping on test.</li> <li>• Use mechanical plugs in accordance with the manufacturers' specifications.</li> <li>• Ensure test head valves are in working order and that the maximum test pressure will not exceed the manufacturers' rating.</li> <li>• Confirm all lines and connections not rated for the test pressure are disconnected and properly blinded.</li> <li>• Maintain adequate communication between all testing personnel.</li> </ul>
Post-task	<ul style="list-style-type: none"> <li>• Clean and dispose of any testing liquids in an environmentally friendly manner.</li> <li>• Continually monitor work area for changing conditions.</li> </ul>

Task/Environment/Equipment	
Pressure Testing	
Protective Measures	
SSHA	
Engineering	
Training	
SJP	
ERP	
PPE	

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