



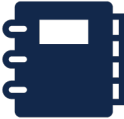



Pre-Task	<ul style="list-style-type: none"> • Consider the task and follow safe job procedures, industry best practices, and legislative requirements. • Complete a hazard assessment and follow controls. • Inspect rotary cutting and beveling equipment prior to cutting. • Use all required PPE. • Ensure all barricades, warning signs and guarding is in place.
During	<ul style="list-style-type: none"> • Ensure that the clamp is set to meet the pipe size and wall thickness requirements as per manufacturer. • Confirm pipe is secure and properly supported. • Position yourself in the proper cutting position. Do not wear loose fitting clothing that can be caught in rotating equipment. • Contain steel filings and product seepage. • Once pipe is cut add beveling tool to finish the face. • Remove sharp edges from the pipe segment with a grinder. (Follow relevant SJP and manufacturer's advice).
Post-task	<ul style="list-style-type: none"> • Use protective caps or plastic thread protectors on pipe ends. • Never put hand or fingers inside of pipe to move or roll-on racking. • Clean remaining metal filings and debris from the floor and surrounding area.

Task/Environment/Equipment	
Cold Cutting Piping	
Protective Measures	
SSHA	
Engineering	
Training	
SJP	
ERP	
PPE	

The information presented in this publication is intended for general use and may not apply to every circumstance. It is not a definitive guide to OHS legislation or industry standards. This does not relieve persons using this publication from their responsibilities under applicable legislation. The Alberta Construction Safety Association does not guarantee the accuracy of, nor assume liability for, the information presented here.